

Claims

1. Apparatus for producing jumbo rolls during the production of coated abrasive products, characterized in that a heating apparatus is connected directly before or to the winder for the pre-cured abrasive belt, with which apparatus the belt is heated to a uniform temperature over its entire width.
2. Apparatus according to Claim 1, characterized in that the heating apparatus is a thermal radiant heater, which irradiates the abrasive belt uniformly over its entire width before reaching the winder.
3. Apparatus according to Claim 1, characterized in that the heating apparatus is a thermal radiant heater which in each case irradiates a section of the outer path of the abrasive belt over its entire width on the winder.
4. Apparatus according to Claim 1, characterized in that the heating apparatus is a recirculating oven, through which the abrasive belt passes.
5. Apparatus according to Claim 1, characterized in that the heating apparatus is a short-wave or microwave heating apparatus, through which the abrasive belt passes.
6. Apparatus according to Claim 1, characterized in that the heating apparatus is a heated roll, over which the abrasive belt is guided.